

Work Order ID 56865

March 11, 2010 10:48:16 AM






Page 1

Item ID: D3807-3 Accept  Setup Start 
 Revision ID: Stop 
 Item Name: Gasket

Start Date: 11/03/2010 Start Qty: 4.00 
 Required Date: 18/03/2010 Req'd Qty: 4.00 
 Cust Item ID:
 Customer:

Reference:

Approvals: Process Plan:  Date: 10-3-11 Tooling: Date: Run Start 
 QC: Date: SPC (Y/N): Date: Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3807	Rev A

100		0.00							
									
Waterjet									

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

FB 10-3-18

⑥

110		0.00							
									
QC									

Quality Control

Memo

FB 10-3-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3807-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Gasket

Start Date: 11/03/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 18/03/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

8/06/19



QC

Memo

0.00

Quality Control

(76)

130

Identify as per dwg & Stock Location: HP12

0.00



Packaging

Memo

0.00

Packaging

10-3-19 SL (62)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

C2 10/3/19

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Picklist Print

March 11, 2010 10:48:20 AM

Page 1

Work Order ID: 56865



Parent Item: D3807-3



Parent Item Name: Gasket

Start Date: 11/03/2010

Required Date: 18/03/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	121.3105	9.1600	14.		
NEOPRENE SHEET 0.063											18-10-3-18	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

113058

121.3105

121.3105

113058

6

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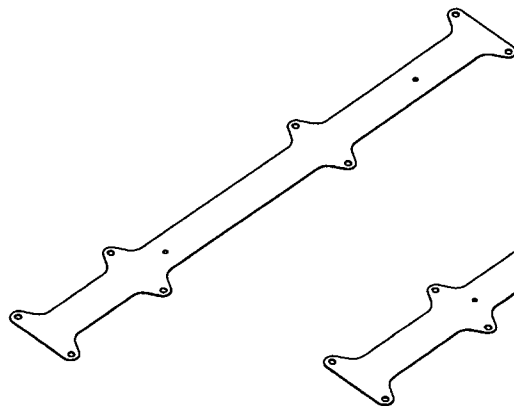
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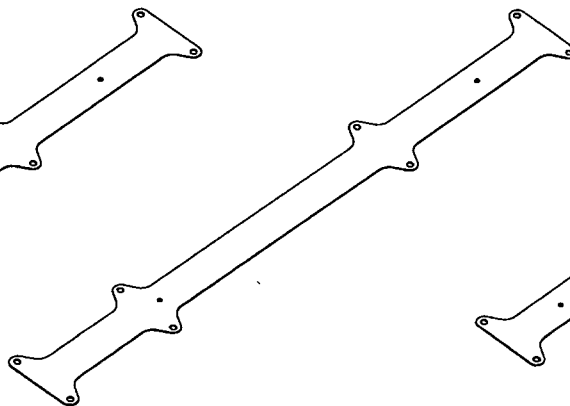
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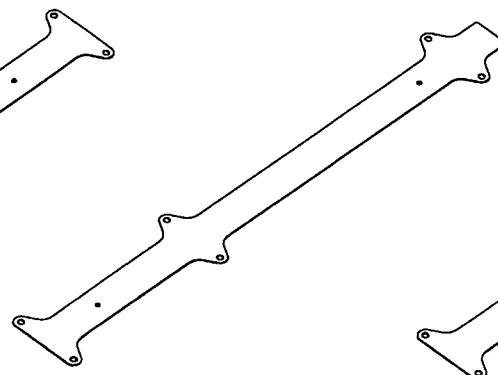
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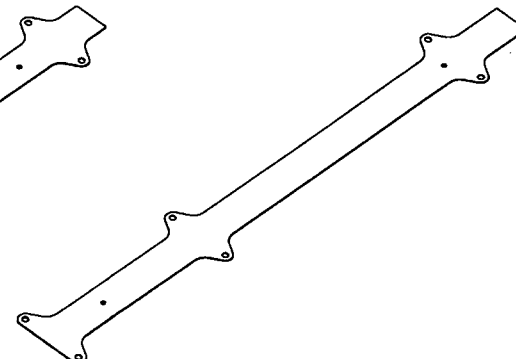
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56865
B-10-3-11

RELEASED
140903.03
per ECN 09-538

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>JP</u>	DART AEROSPACE USA, INC.	
DRAWN	<u>AS</u>	PORT HADLOCK, WA	
CHECKED	<u>AS</u>	DRAWING NO.	REV. A
MFG. APPR.	<u>AS</u>	D3807	SHEET 1 OF 3
APPROVED	<u>JP</u>	TITLE	SCALE
DE APPR.	<u>JP</u>	GASKET	NTS
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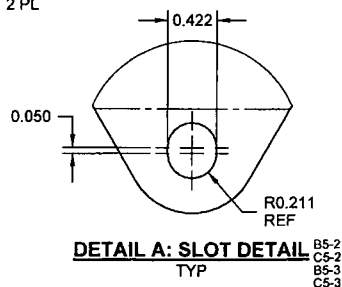
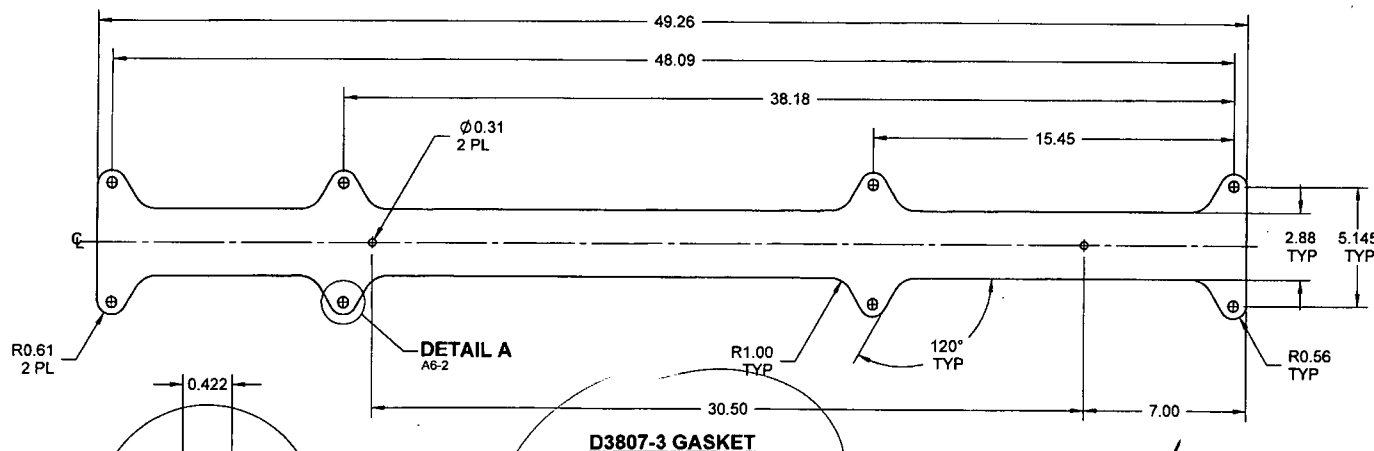
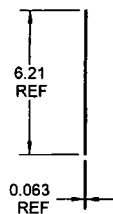
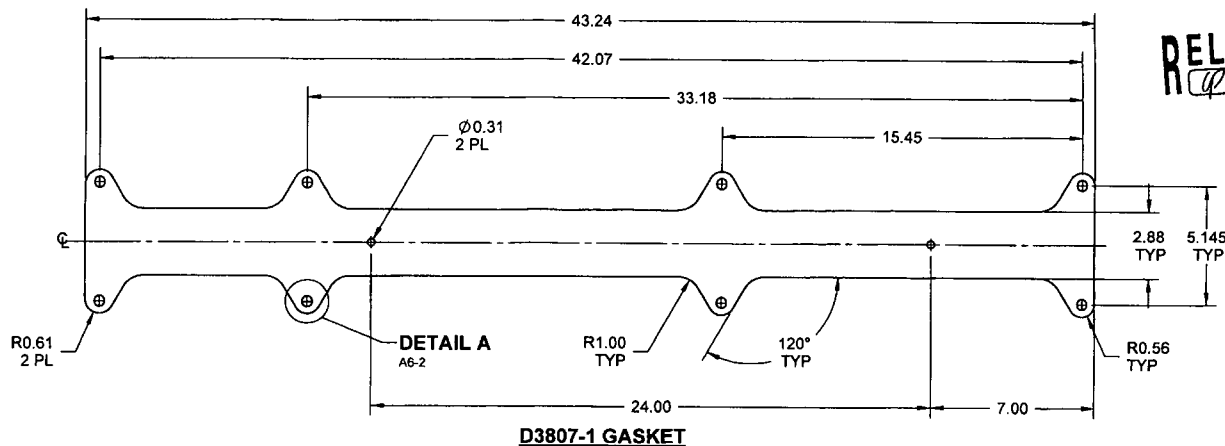
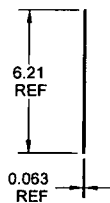
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RELEASED
09.03.07



5145
472
5.617

DESIGN	140	DART AEROSPACE USA, INC.	
DRAWN	140	PORT HADLOCK, WA	
CHECKED	145	DRAWING NO.	REV. A
MFG. APPR.	140	D3807	SHEET 2 OF 3
APPROVED	140	TITLE	SCALE
DE APPR.	140	GASKET	NTS
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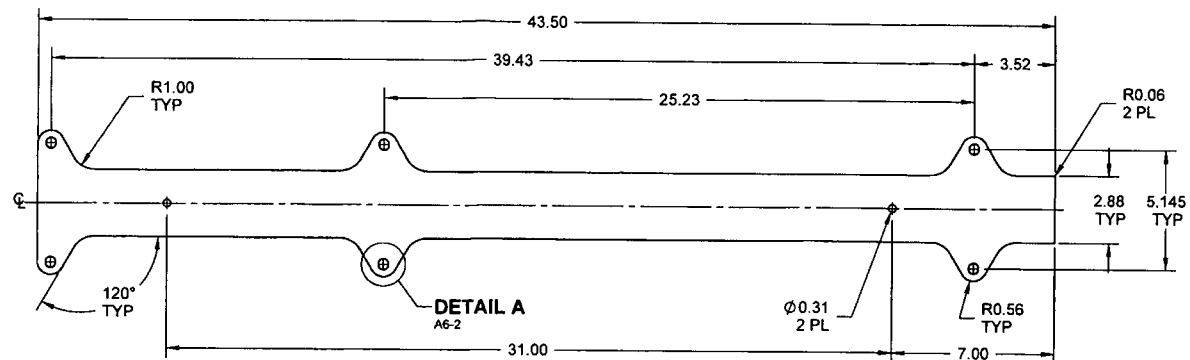
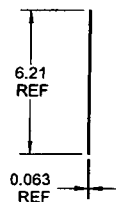
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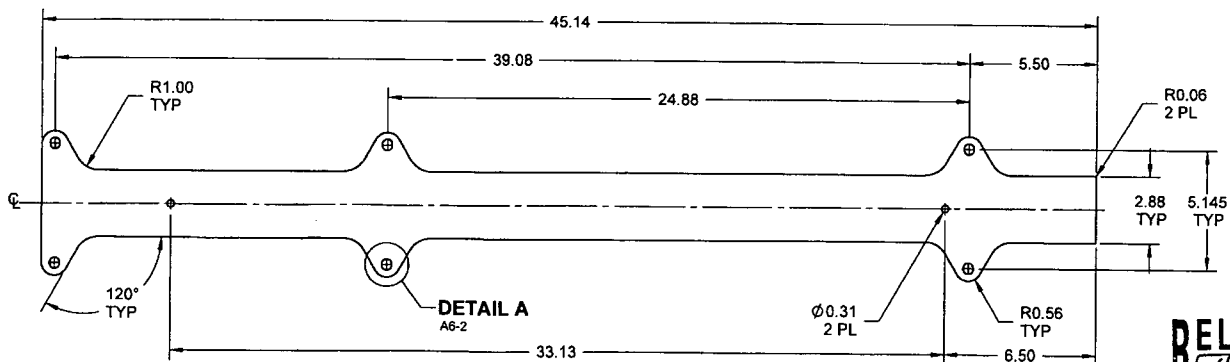
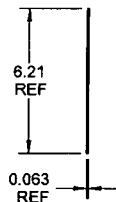
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D3807-5 GASKET



D3807-7 GASKET

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09.03.59

w/o 56865

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DRAWN	JP	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3807	SHEET 3 OF 3
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